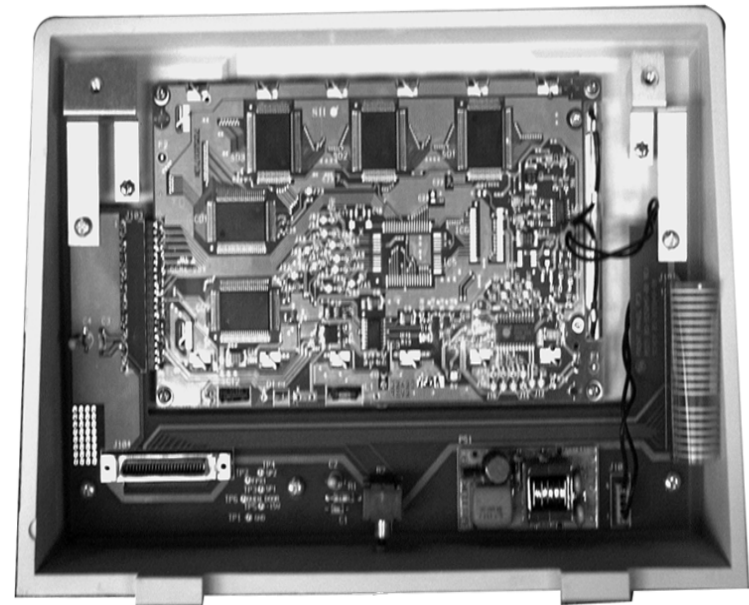


Keyboard

Subassembly



12-222002-03
SCREW, 2-56 X 1/4" PH 4 EA.

03-925359-01
LCD, DISPLAY

12-901163-00
SCREW, 8-32 X 3/8" , PH.,
PAN, 2EA.

03-925276-01
RIGHT GROUNDING STRIP

03-925800-01
FRONT PCB ASSY.

12-222004-04
SCREW, 4-40 X 1/4" PH
2 EA.

14-312004-00
WASHER, #4 EXTL.,
LOCK, SST. 2EA.

03-925275-01
LEFT GROUNDING STRIP

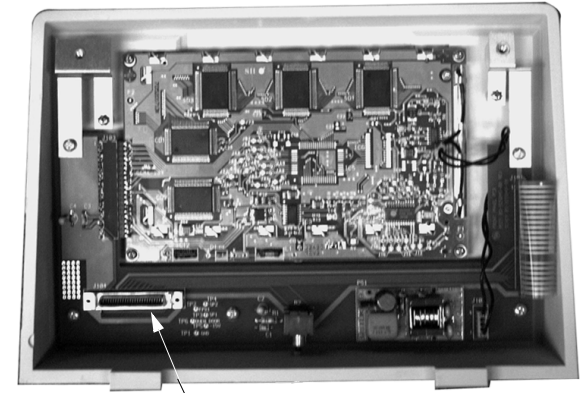
12-901134-00
SCREW, 6-32 X 3/8"
PH. EXTL. (5 EA)

13-312004-00
KEP NUT EXT. TOOTHSSST. (4EA)

03-925207-01
HOUSING, KEYBOARD DISPLAY

22-431139-00
STANDOFF, HEX,
CONTROL PANEL 2EA.

03-925277-01
OVERLAY ASSY.



NOTE:
CONNECT FRONT PANEL CABLE
ASSY., HERE . ALSO CLICK HERE
TO SEE MAIN BOARD ASSY. PAGE
THREE SHOWS CABLE LAYOUT.

OPERATION SEQUENCE

1. INSTALL KEYBOARD OVERLAY.
2. CONNECT LCD DISPLAY TO FRONT PCB ASSY & INSTALL.

